SET A



UNIVERSITI KUALA LUMPUR Malaysia France Institute

FINAL EXAMINATION SEPTEMBER 2014 SESSION

SUBJECT CODE : FWB12202

SUBJECT TITLE : WELDING DESIGN AND SYMBOLS

LEVEL : BACHELOR

TIME / DURATION : 9.00 AM - 11.00 AM

(2 HOURS)

DATE : 09 JANUARY 2015

INSTRUCTIONS TO CANDIDATES

- 1. Please read the instructions given in the question paper CAREFULLY.
- 2. This question paper is printed on both sides of the paper.
- 3. Please write your answers on the answer booklet provided.
- 4. Answer should be written in blue or black ink except for sketching, graphic and illustration.
- 5. Answer ALL questions in English.

THERE ARE 5 PRINTED PAGES OF QUESTIONS, EXCLUDING THIS PAGE

INSTRUCTION: Answer ALL questions

Please use the answer booklet provided.

Question 1

Answer the following questions by referring to Fig. 1:-

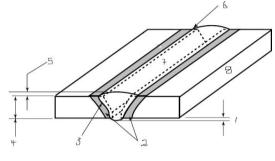


Fig. 1

(a) Write the type of weld and joint design of the joint.

(4 marks)

(b) Translate and name the labelled section no.1 to 8.

(8 marks)

(c) Illustrate the standard welding symbol of the joint.

(4 marks)

(d) Define the terms **Heat Affected Zone (HAZ).**

(4 marks)

Question 2

(a) Distinguish the terms full penetration and partial penetration.

(4 marks)

(b) Choose **THREE (3)** methods used for design preparation.

(3 marks)

(c) Examine and name the joint designs in Fig. 2:-

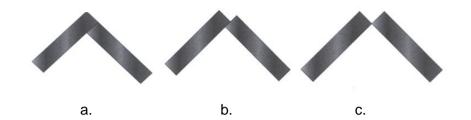


Fig. 2

(3 marks)

(d) Produce FOUR (4) factors that must be considered in designing a weld joint

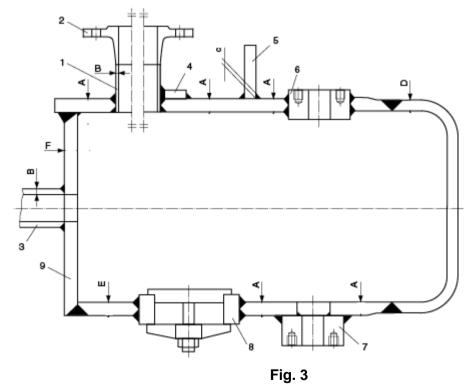
(4 marks)

(e) Justify the terms "Weld toe, root of weld and leg length.

(6 marks)

Question 3

Study the drawing in Fig. 3 and answer the following questions;-



(a) Determine the type of weld of plate number 4.

(4 marks)

(b) Design the welding symbol of the joint between plate A and F.

(4 marks)

(c) Design the welding symbol of the joint between plate 9 and E.

(4 marks)

(d) Decide the joint design used for plate 9 and E.

(4 marks)

(e) Design the welding symbol of the joint between plate 8 and A.

(4 marks)

Question 4

Study the welding symbols in Fig. 4 and 5 and answer the questions carefully:-

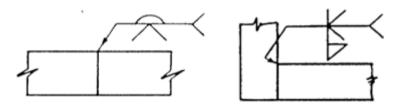


Fig.4

Fig.5

(a) Interpret the welding symbol of Fig.4.

(3 marks)

(b) Interpret the welding symbol of Fig.5

(3 marks)

(c) Design the desired weld of Fig.4.

(4 marks)

(d) Design the desired weld of Fig.5.

(4 marks)

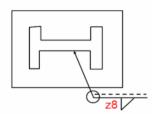
(e) Design the desired weld of **Fig.4** if the joint design is single bevel butt joint and the weld location is other side.

(6 marks)

Question 5

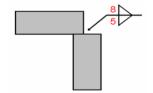
(a) Create the desired weld for the following welding symbols:-

i.



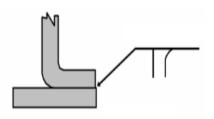
(5 marks)

ii.



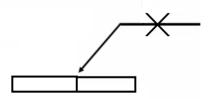
(5 marks)

iii.



(5 marks)

iv.



(5 marks)