**SET B** 



## UNIVERSITI KUALA LUMPUR Malaysia France Institute

## FINAL EXAMINATION JULY 2010 SESSION

SUBJECT CODE

: FWB 42902

SUBJECT TITLE

: WELDING MECHANIZATION

**LEVEL** 

: BACHELOR

TIME/DURATION

: 9.00 am - 12.00 noon

(3 HOURS)

DATE

: 15 NOVEMBER 2010

## **INSTRUCTIONS TO CANDIDATES**

- Please read the instructions given in the question paper CAREFULLY.
- 2. This question paper is printed on both sides of the paper.
- 3. Please write your answers on the answer booklet provided.
- 4. Answer should be written in blue or black ink except for sketching, graphic and illustration.
- 5. This question paper consists of Sections A and B. Answer ALL questions.
- 6. Answer all questions in English.

THERE ARE 2 PAGES OF QUESTIONS, EXCLUDING THIS PAGE.

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SECTION A (Total: 40 marks)

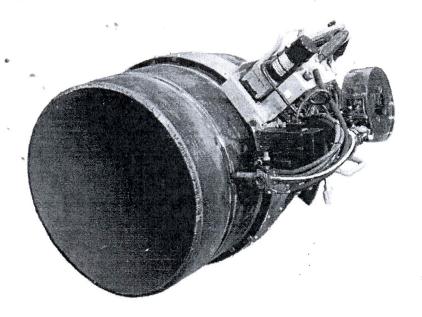
**INSTRUCTION: Answer ALL questions** 

Please use the answer booklet provided.

Q1. Illustration 1 below shows an Orbital Pipe Welding system. Explain what you know about this system and the *effect of mechanization* that have changed the manual process drastically.

Your explanation should stress the followings:

- 1. System fundamental;
- 2. The equipment and accessories;
- 3. Power sources, welding processes and operations;
- 4. Benefits.



(40 marks)

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SECTION B (Total: 60 marks)

INSTRUCTION: Answer ALL Questions
Please use the answer booklet provided.

- Q1. If you are ready to *mechanize* your welding process, how do you begin? What do you look for?
- Q2. Welding jigs and fixtures are necessary in mechanized welding operations. The use of jigs, fixtures and positioners is usually desirable, for at least four reasons. What are they?
- Q3 Explain in detail the objectives of *mechanization* and/or *automation*.

**END OF QUESTION**